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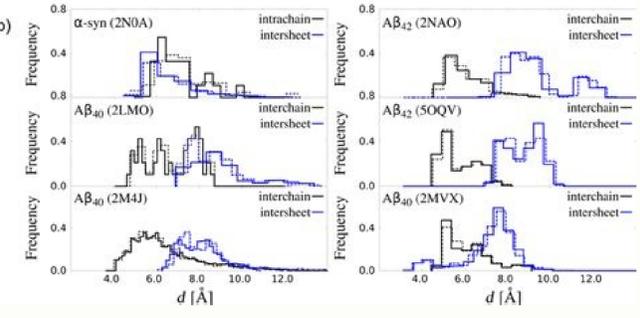
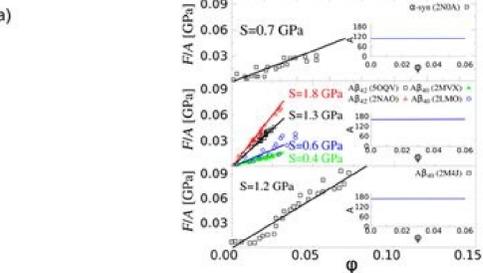
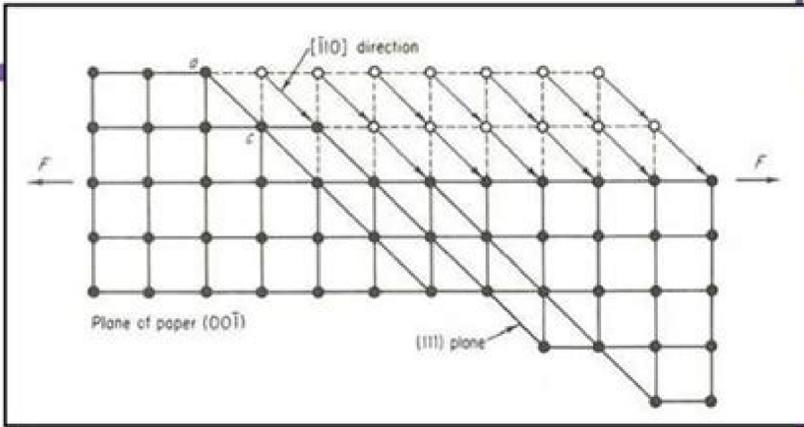
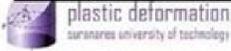
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Example

Compute the tensile strength and ductility (%EL) of a cylindrical copper rod if it is cold worked such that the diameter is reduced from 15.2 mm to 12.2 mm.

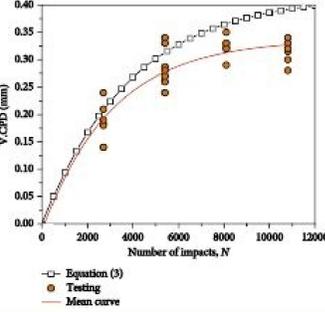
$$\%CW = \frac{\pi \left(\frac{15.2}{2}\right)^2 - \pi \left(\frac{12.2}{2}\right)^2}{\pi \left(\frac{15.2}{2}\right)^2} \times 100 = 35.6\%$$

The tensile strength and ductility are read directly from the figure as 340 MPa and 7%EL



Plastic deformation

- Macroscopically it is always shear. Compression and tension do not result in plastic deformation directly.
- Microscopic mechanisms:
 - Slip mediated by dislocations is the most important mechanism by far.
 - Mechanical twinning is active only if slip is not possible.
 - Creep by thermally activated diffusion over time.



Plastic deformation process. Plastic deformation results from the following slip twinning. What happens during plastic deformation. What plastic deformation. Plastic deformation results from the following mcq.

The maximum deformation is known as the necking deformation. If we increase the amount of strain further than the yield point, the material will deform up to the point of failure. Plasticity also leads to plastic deformation, which happens in many metal forming processes like forging, pressing, rolling, swaging, etc. Plastic Deformation of Metals In experiments, plastic deformation is studied with the help of springs. Plastic deformation is the permanent distortion that occurs when a material is subjected to tensile, compressive, bending, or torsion stresses that exceed its yield strength and cause it to elongate, compress, buckle, bend, or twist. From: Materials Enabled Designs, 2009 When enough load is applied to a material or a structure, it will cause the material to change shape. When applied stress exceeds the elastic limit or yield stress, the deformation of the material body occurs. If we consider plastic deformation of steel, this is how the steel is acting. It is trying to deform the water back into a round shape. It can't do that. When you put a rubber band around a bunch of bananas, for example, the bananas are pulled and the rubber band stretches. It occurs in crystallographic planes or slip planes and involves the sliding of blocks of crystal over one another. Whereas in twinning, a portion of crystals takes up orientation related to the rest of the untwined lattice in a symmetrical and definite way. A comparison between slip and twinning can be done based on defect type, change in crystal axis, visibility, seen in, stress requirement, and occurrence threshold value of stress. Differences Between Slip and Twinning Slip/Twinning Line defect is known as crystal slip. The surface defect grain boundary is known as twinning. The atoms in the block move at the same distance during slip. The atoms in each successive plane in a block move through distances which are proportional to their distance from the twinning plane. The twinning time is commonly observed in cubic focused on the face (FCC) and Cubic centered on the body (BCC). It is commonly observed in hexagonal packaging metals (HCP). The crystal axis remains the same after sliding. The crystal axis is deformed in twinning. The glided crystal lattice has a similar orientation. In the twin crystal lattice it is a smaller image of the smaller image of the original lattice, you need less stress, you need less stress, greater stress is needed. The stress required to propagate the slip is relatively account. Higher the required stress to start the receipt. The stress required to propagate the twinning is relatively lower than the stress needed to start the receipt. When viewed under a microscope, the receipt can be seen as thin lines. When you see under a microscope, you can view under a microscope. How large lines. Verification between plastic and elastic deformation The difference between elastic and plastic deformation is shown below: When the material retrieves its original size from a deformed body after the load is removed. It is known as elastic deformation. The elastic limit is the limiting load beyond which the material does not behave more elastically. When a force applied to the body increases, there is more change in the form or format of an object. .e.g., When a rubber band is released, it regains its original shape. When the elastic limit of a body is exceeded, you will experience permanent deformation or imposed when the applied load is removed. This form change is known as deformation. This is because we must reach the return point to begin to deform the steel. However, if drain water back, the shape of the steel will not return to its original shape, and will remain. Here the deformation will stop. In this case the bananas are extracted from the bunch and stretched to the width of the rubber band. Driving does not take place in a material if stress is too low or the pressure is too weak. Plastic deformation occurs verification the deformation is in the elastic limit. For our purposes, elastic/elastic means that when a load is applied to the material, that the material will remain undeformed. Yield point means that the material fails to return to its original position. A fourth type, referred to as thermoelastic deformation (or creep) involves a change in material dimension with temperature change (usually increases) with the material behaving elastically at low temperatures and more plastically (in an extended manner) with increasing temperature. Elongation Elongation refers to the process of increase in length and thickness of a material (known as drawing), when stretched under constant pressure and temperature conditions. Elongation deformation is the most common type of deformation because it is often a response to high stress. It is known as plastic deformation in which an object is permanently deformed. It happens when bonds between atoms are broken, and new ones are formed, making the reversal to original shape impossible. How much force is applied on the object (stress) is directly proportional to the object's dimensions (strain). E.g., a hanger doesn't regain its original shape when it is bent. Plastic Deformation is the permanent alteration of shape, form or texture of a material due to the action of stress. The material will retain a permanent strain after the load is removed. It can be observed in many objects like Concrete, Plastics, Soils, Metals, Rocks. Example: steel rod bending, Plastic Deformation Meaning Plastic Deformation Even after the removal of the applied forces when the deformation stays, it is irreversible. The property of the material to undergo enduring the deformation under pressure is known as plasticity. McqMate.com is an educational platform, which is developed BY STUDENTS, FOR STUDENTS. The only objective of our platform is to assist fellow students in for exams and in their Studies throughout their Academic careers. We provide you study material i.e. PDF's for offline use. We take free online Practice/Mock test for exam preparation. Each MCQ is open for further discussion on discussion page. All the services offered by McqMate are free. There are many mechanisms that cause plastic deformation. So, in simple terms, yield means that the material returns to its original shape, and strength is how much force we use to deform the material. The plastic deformation of steel, which is the deformation of the steel at the yield point, can be up to three percent for mild steel (lower quality steel). Here, Hooke's law is explained to differentiate between plastic and elastic materials. In this process an area known as the neck is formed where deformation has been maximum. If the amount of strain in the material is increased beyond the yield point the deformation will continue up to the failure point. It is the state or quality of plastic material, especially the molding and altering capacity. The malleability and ductility of a material are directly proportional to plasticity of the material. When the strain is increased to an amount exceeding the yield stress of the material, it undergoes plastic deformation. When the load on the material is removed the material will retain a permanent deform, because the material has exceeded its elastic limit. At this point the deformation will stop. The maximum deformation occurs in the region known as necking. Deformation to the body will be permanent if the load exceeds the limit even after its removal. Yield strength is the load at which the material reaches its yield point. Ultimate strength is the maximum load at which the material can sustain a permanent deformation. As per the material science theory, when sufficient stress is applied to cause permanent deformation to the metal, it is called plastic the involvement of breaking of a limited number of atomic bonds by the movement of dislocations is known as plastic deformation. There are three basic categories of plastic deformation of which this is the simplest and most common type: elongation, contraction and expansion. This is known as the complete deformation. Ductile materials are able to recover their original shape without any residual stress after the load is removed. Irreversible Plastic: Plastic deformation is said to be irreversible when the plastic flow cannot be recovered. The steel will retain the shape of the pot, and it will be permanent. When the load is too high in comparison to the amount of strain plastic deformation starts. Types of Plastic Deformation Plastic deformation can be divided into two types Ductile: Plastic deformation is said to be ductile if the material is able to undergo permanent deformation by a stress greater than the yield stress. The force required is so huge to break the bonds of all the atoms in a crystal plane. The process due to which an object changes its size or shape due to applied force, that is irreversible, is known as plastic deformation. Dislocation plasticity is caused in metals, whereas for brittle materials like concrete, rock, and bone plasticity is caused due to slippage of microcracks. (Image will be uploaded soon) Even when the initiating stress is removed, the plastic deformation and plastic strain is a dimensional change that doesn't disappear. The amount of stress which causes plastic deformation is called the plastic limit stress or the plastic limit strain. When a stress is applied to the material in its elastic range the plastic deformation occurs in the material. When the load is too high in comparison to the amount of strain plastic deformation starts. Plastic deformation is characterized by uniform flow of the metal material and no change in its volume. For an ideal property of material, it is to undergo irreversible deformation without any increase in load or stress. Fracture or rupture of the material may be caused by plasticity. If we start to pour, the water level rises quickly and then stops. This is due to the result of a slip or dislocation mechanism at the atomic level. Slip and Twinning Plastic deformation in a metal has two prominent mechanisms, and they are: Slip Twinning Slip/Twinning A prominent mechanism of deformation in metal is slip. If the material is loaded to a greater amount than the yield point, then deformation will occur. In other words, the change of shape and dimensions brought on by forces. Plastic deformation is the most common type of deformation and happens to the most materials and in most circumstances. The amount of load required to cause plastic deformation is called the plastic limit stress (PLS). Plastic deformation occurs when the deformation is in the elastic limit. The stress at which this permanent strain is

retained is called the ultimate strength of the material.In order to understand plastic deformation and strengths. The plastic flow stops after yielding, at this point no stress is able to restore the structure back to its original state.Process of Plastic Deformation: A plastic deformation occurs as a result of the interaction between the load and the strain of the material. Plastic deformation is a reversible process so when we remove the stress and allow the steel to recover it returns to its original shape.If we are to use the plastic deformation of steel as an analogy, imagine the shape of the steel is a pot, and we pour water into the pot. pot.

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